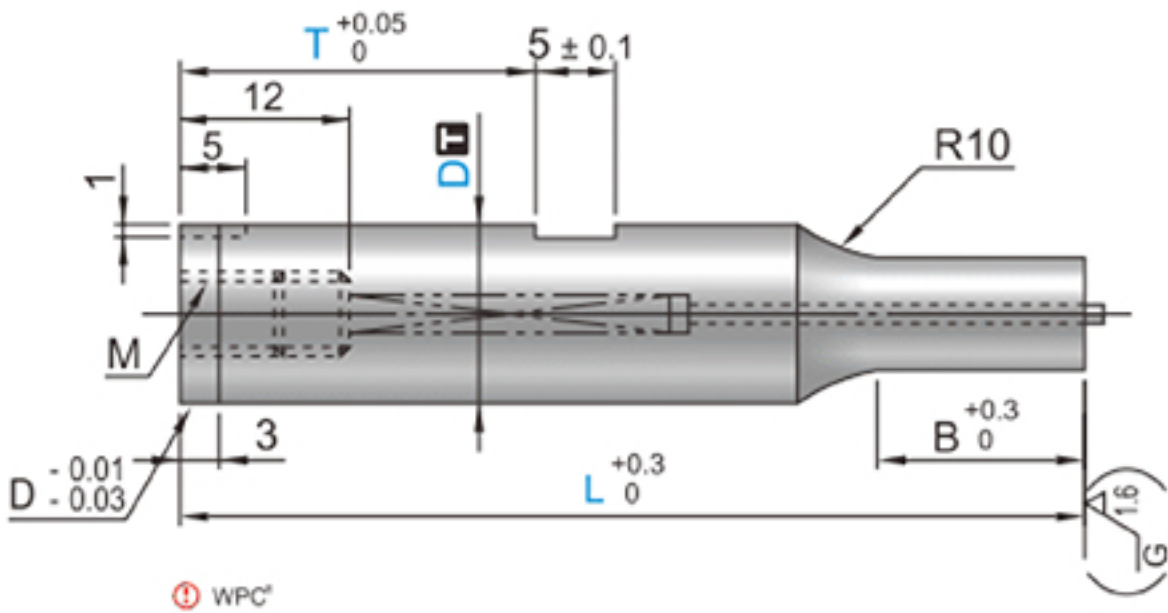
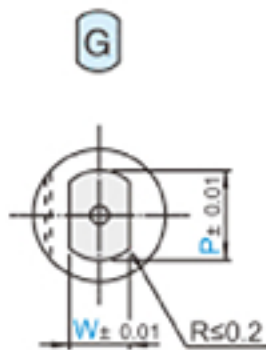
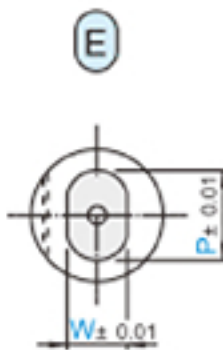
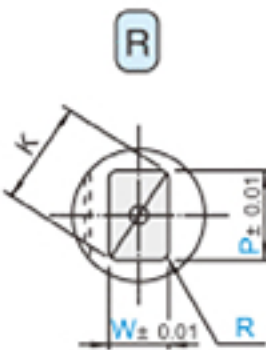
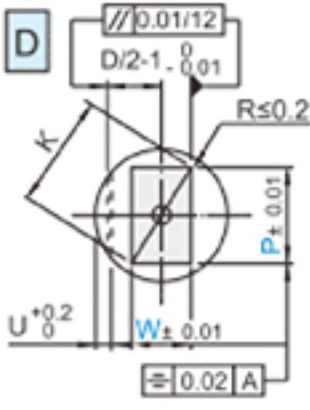
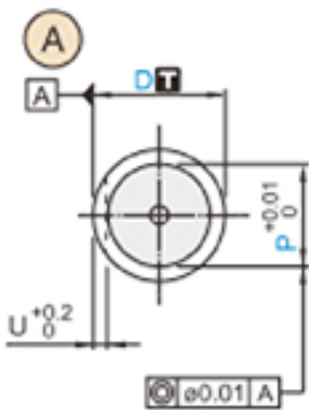


WSKJ
A-WSKJ
-WPC
W-WSKJ
AW-WSKJ

-WPC



WPC[®]



$P \geq W$ $K = \sqrt{P^2 + W^2}$
 $R = 0$ WPC[®]

$P \geq W$ $0.15 \leq R < W/2$
 $K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$

$P > W$

$P > W$

D T m5 +0.005/0

T	M	H	Type		Catalog No. (B) (L>S)
			WSKJ A-WSKJ	WPC W-WSKJ AW-WSKJ	
D m5 D +0.005/0	SKD11	60~63HRC			A D R E G S L

ORDER

ORDER

Catalog No. - L - P - W - R (R) - T
A-WSKJAS 13 - 80 - P8.24 - T20.0

T=L.

Catalog No.			D	L	A P	D P-K max.	E P-Wmin.	R R	T	B	U	M
Type												
(D m5) WSKJ -WPC W-WSKJ	A D R	S	6 8 10 13 16	40 · 50 · 60 · 70 · 80 (40) · 50 · 60 · 70 · 80 · 90 · 100 (40) · (50) · 60 · 70 · 80 · 90 · 100	2.00~ 5.99 3.00~ 7.99 3.00~ 9.99 6.00~12.99 10.00~15.99	5.97 7.97 9.97 12.97 15.97	2.00 3.00 3.00 6.00 6.00	0.15 ~ W/2	T > 5.0	8 13 19	1.0 1.5	3 4 5 6
(D +0.005/0) A-WSKJ -WPC AW-WSKJ	E G	L	6 8 10 13 16	50 · 60 · 70 · 80 50 · 60 · 70 · 80 · 90 · 100 60 · 70 · 80 · 90 · 100	2.00~ 5.99 3.00~ 7.99 3.00~ 9.99 6.00~12.99 10.00~15.99	5.97 7.97 9.97 12.97 15.97	2.00 3.00 3.00 6.00 6.00	R		13 19 25	1.0 1.5	3 4 5 6

① L(40)→B=6
① L(50)→B=13

